

Date: Monday, 1/7/2008 3:38:51 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 36640		
Estimate Number	: 12287		
P.O. Number	:	Part Number	: D33561
This Issue	: 1/7/2008	S.O. No. :	Drawing Number : D3356 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1	Drawing Revision	: A
Previous Run	: 30389	Material	:
Written By	:	Due Date	: 1/31/2008
Checked & Approved By	:	Qty:	8 Um: Each
Comment	: est rev. A 06.02.10 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0313	303 ROUND BAR
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Comment: Qty.: 0.4200 f(s)/Unit Total : 3.3600 f(s)
 5/16": 303 SS Roundbar
 batch: M 17365

FF 09-01-08 (8)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

08/01/11
 1-cut 3.00" long
 1-cut 4.50" long
 2-Bend as per dwg D3356

FF 09-01-08 (8)

EB 08/01/14 (8)

3- Trim to length and drill hole as per dwg D3356

FF 08-01-31 (8)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/01/30 (x8)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 87

8/1/31 54 (x8)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/02/01 (8)

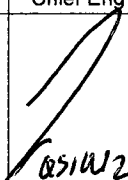
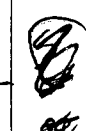
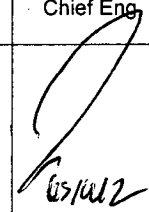

Job Completion



08/01/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

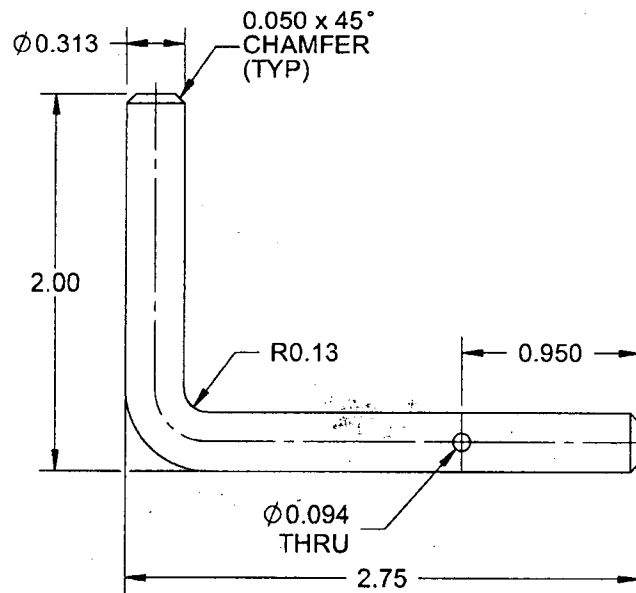
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/02/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/11	2	8 piece were scrap because w/o call wrong length until 3.600 as to be 4.400	 05/11/12	Scrap & destroy change w/o to instruct He correct length & cut	SB 08/01/11 	 05/11/12	 08/01/11	

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3356	REV. A SHEET 1 OF 1
DATE 04.12.13	TITLE PIN		SCALE 1:1
A	04.12.13	NEW ISSUE	

RELEASED
[Signature]**D3356-1 PIN****NOTES:**

- 1) MATERIAL: AISI 304/303 ROUND BAR STAINLESS STEEL
(REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36640

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